



SG3

High performance Logic Relays
with Ethernet Communication

SG3 Highlights

- Cost effective and easy to install and program for varieties of applications for Industrial , agricultural & building automation.
- SG3 offers extensive communication features with an integrated Ethernet interface. It provides efficient programming, remote monitoring and control of machines & processes.
- SD card Interface for program storage , and data logging with capacity 128MB to 32GB.
PC programming software
Remote I/O and I/O link for interfacing SG3 units using Ethernet interface and TECO programming software..



Control ventilation fans and heaters

- Power management
- Heating
- Cooling system
- Ventilation
- Air- Conditioning



Building Automation

- Lighting Control
- Blinds & Gate
- The monitoring of liquid leakage
- Irrigation



Monitor and Control System

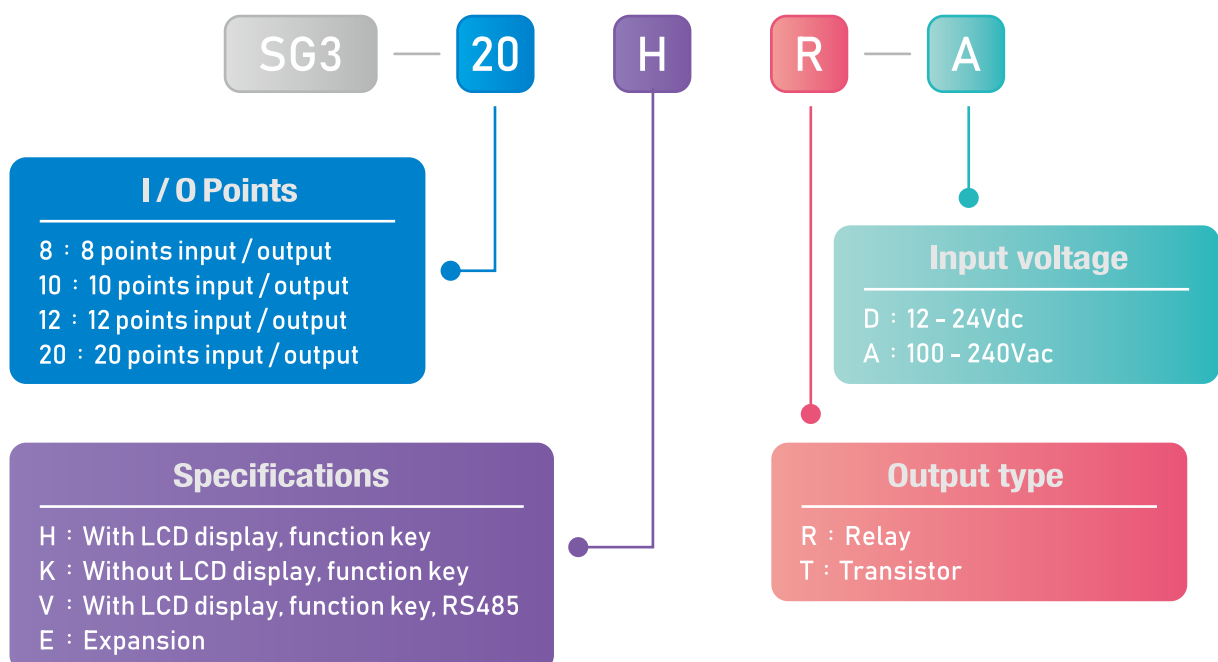
- Access Control
- Alarm System
- Surrounding air and water quality
- Power Energy Saving

Product Feature

10/12/20 points basic module, analog input/output, temperature input, relay or transistor outputs optional.

- Max I/O expansion with 88 inputs and 84 outputs with 9 expansion modules.
- Basic module (V type) built-in Modbus Protocols (TCP&RTU), 8 channel I/O link and remote I/O communication port.
- All units have integrated Ethernet port for program read/write and Modbus TCP master/slave function.
- Email messaging function allows sending of a simple preset Alarm and I/O status message to a predefined email receiver.
- Ethernet and serial communication for remote control and I/O expansion. Modbus communication allows interfacing to other devices.
- Can be used SD card (max 32GB) as an external memory card to read/write user program, event log and configuration files.
- Expansion communication modules: Profibus-DP, DeviceNet, Modbus.
- Built-in 16x4 LCD display and ten languages: English, French, Spanish, Italian, German, Portuguese, Simple Chinese, Polish, Russian and Turkish are selectable.
- Programming languages: Ladder format, max 600 lines, 4 instructions per line. FBD format, max 500 blocks.
- Built-in 31 multi-function timers, 31 sets of counters, 31 RTC comparators and 126 auxiliary, 31 analog compare.
- Built-in RTC (setting summer/winter time change) will be operational up for up 5 years after power off the battery battery installed (CR1220).
- Relay output contact rating max 8A / Transistor output rating max 0.5A.
- Password protection function can be set for two levels. A and B (16 bit password).
- Client PC programming software provides Ladder & FBD program read / write / monitoring / server and network set up functions.

Catalog No. Identification



Product Specifications

Content		Specification
Mode of user program		Ladder & FBD
Environmental	Operation temperature	-4° to 122°F (-20° to 50°C)
	Storage temperature	-40° to 158°F (-40° to 70°C)
	Maximum Humidity	90% (Relative, non-condensing)
	Operation Gas	No corrosive gases
Main structure	Maximum Vibration	3.5mm amplitude , 1.0g acceleration according to IEC61131-2
	Maximum Impact	Impact resistance : Peak value 15g,11ms according to IEC61131-2
EMI/EMC	ESD	Contact ±4KV, air discharge ±8KV
	EFT	Power AC: ±1KV DC: ±0.5KV
	CS	0.15~80MHz 3V/m
	RS	80~1000MHz 10V/m, 1.4GHz~6GHz:3V/m
	EMI	IEC61131-2 、 IEC61000-6-4 ClassA
Installation	Enclosure Type	IP20
	Mounting mode	Direct Mounting or DIN-rail (35mm) Mounting
	Direction	According to chapter 2: Installing
Wiring		AWG 14/Ø 2.6mm ²
Dimension (WxHxD)		72x90x59.6mm for 10 points basic module
		126x90x59.6mm for 20 points basic module
		38x90x59.6mm for expansion module
Certification		UL Listed (DC series), UL Recognition(AC series) 、 CE 、 UKCA

System Specifications

Main units

	MODEL	Input Power AC100~240V DC12~24V	Input point	Output point	Analog input* RTC	LCD keypad	Expansion ability	High speed input	PWM	I/O LINK
10/12 points	"Standard" models with Keypad, with display									
	10HR-A	⊙	6	4 relay		⊙	⊙	⊙		
	12HR-D		8	4 relay	2	⊙	⊙	⊙		
	12HT-D		8	4 transistor	2	⊙	⊙	⊙	⊙	
	OEM "Blind" Models, No Keypad, No Display									
	10KR-A	⊙	6	4 relay		⊙		⊙		
	12KR-D		8	4 relay	2	⊙		⊙		
	12KT-D		8	4 transistor	2	⊙		⊙	⊙	
20 points	"Standard" models with Keypad, with display									
	20HR-A	⊙	12	8 relay		⊙	⊙	⊙		
	20HR-D		12	8 relay	4	⊙	⊙	⊙		
	20HT-D		12	8 transistor	4	⊙	⊙	⊙	⊙	
	OEM "Blind" Models, No Keypad, No Display									
	20KR-A	⊙	12	8 relay		⊙		⊙		
	20KR-D		12	8 relay	4	⊙		⊙		
	20KT-D		12	8 transistor	4	⊙		⊙	⊙	
	High speed communication models									
	20VR-D		12	8 relay	4	⊙	⊙	⊙		⊙
	20VT-D		12	8 transistor	4	⊙	⊙	⊙	⊙	⊙

*Analog inputs can be used as digital inputs

Expansion and option model

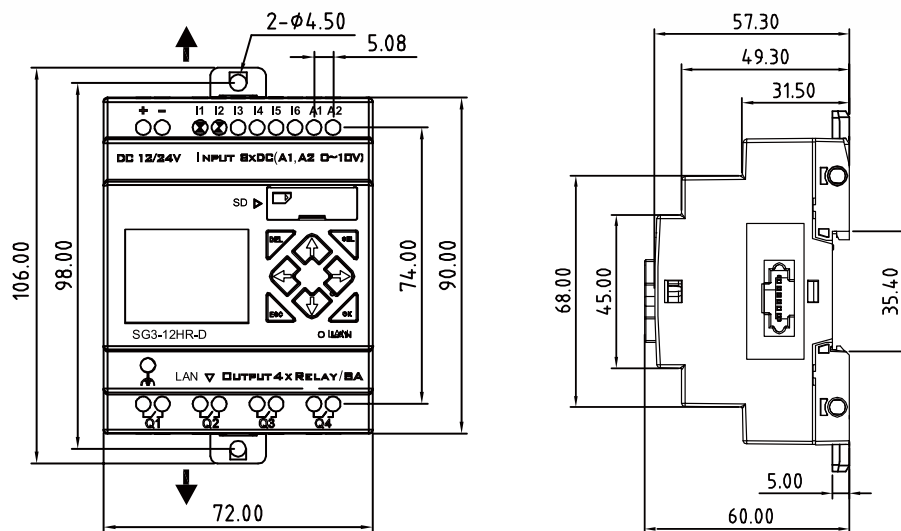
Model	Part No.	Instruction
Digital input/output	SG2-8ER-A	Input 100~240Vac, 4 inputs/4 relay outputs
	SG2-8ER-D	Input 24Vdc, 4 inputs/4 relay outputs
	SG2-8ET-D	Input 24Vdc, 4 inputs/4 transistor outputs
Analog input	SG2-4AI	4 points 12 bits voltage/current input (0~10V/0~20mA)
Analog output	SG2-2AO	2 channels output module voltage/current input (0~10V/0~20mA)
Temperature input	SG2-4PT	Temperature input module (4 channels PT-100 type input)
Communication	SG2-PBUS	Profibus communication module (DC24V)
	SG2-DNET	Devicenet communication module (DC24V)
	SG2-MBUS	Modbus communication module (DC24V)
Pulse output	SG3-4HSP*	4 points 100KHz high speed pulse output

* For Units with Transistor output.

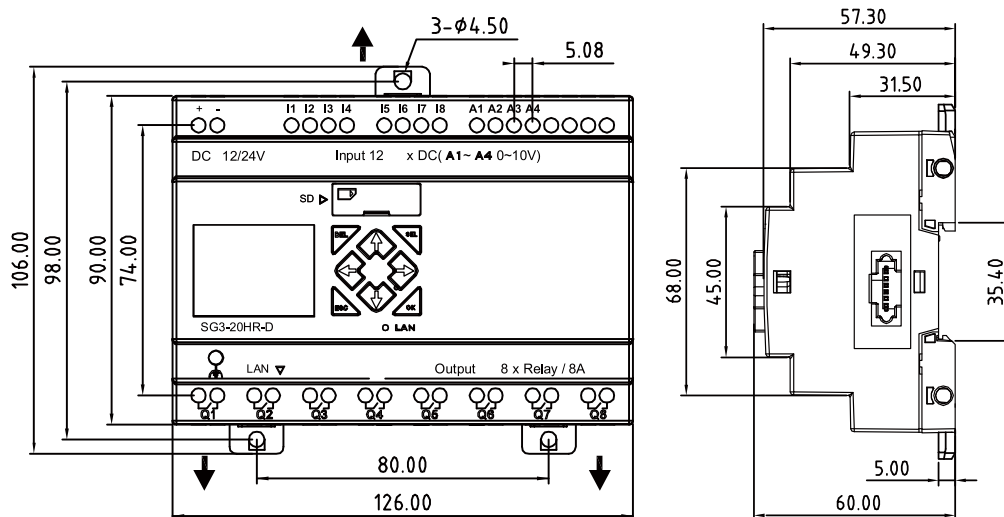
Dimension

(unit : mm)

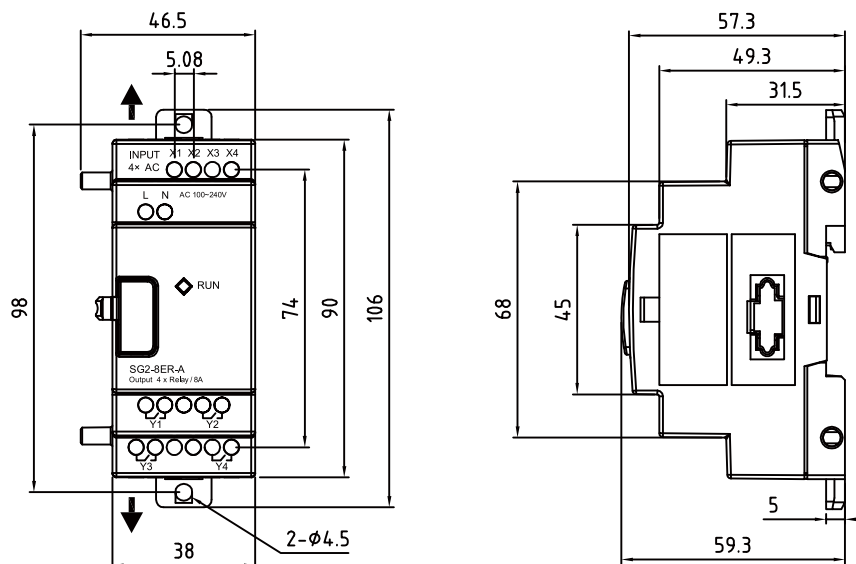
10 / 12 points main unit



20 points main unit



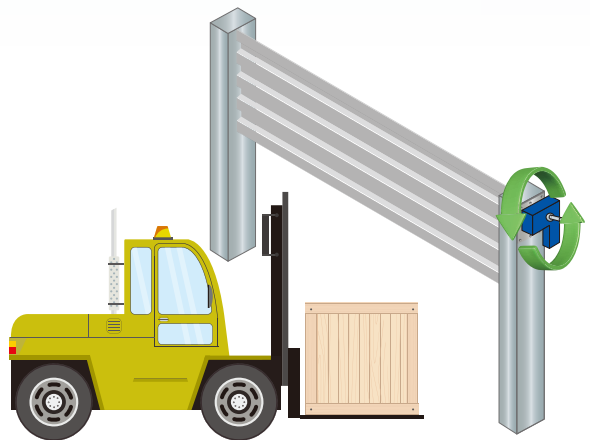
8 points expansion



Typical SG3 applications

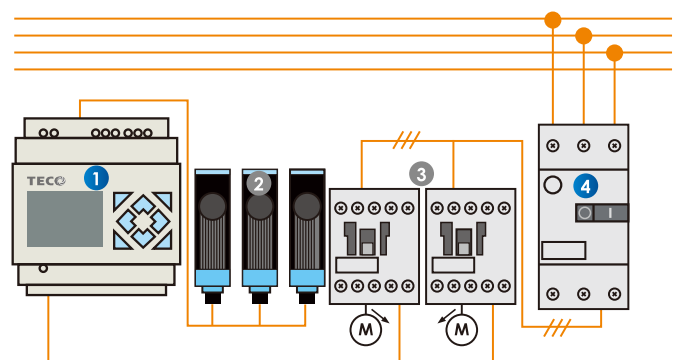
Application

- Smart Factory
- Conveyor System
- Security Monitor



Proximity switches for position indication

- SG3 Can be integrated in automation solutions such as Gate control and Gate monitoring.
- Detection Sensors such as proximity, limit, ultrasonic and photocells can be interfaced to the inputs.
- AC or DC Actuators and motor connectors can be interfaced to the SG3 relay or transistor outputs.
- SG3 client programming software can be used to create user control programs.
- Input/Output Status Monitoring provides an efficient system set up.
- Scheduled start /stop can be programmed using RTC . (Real Time Clock).
- Remote control possibility using the communication features such as Modbus.



① TECO SG3

③ Contactor

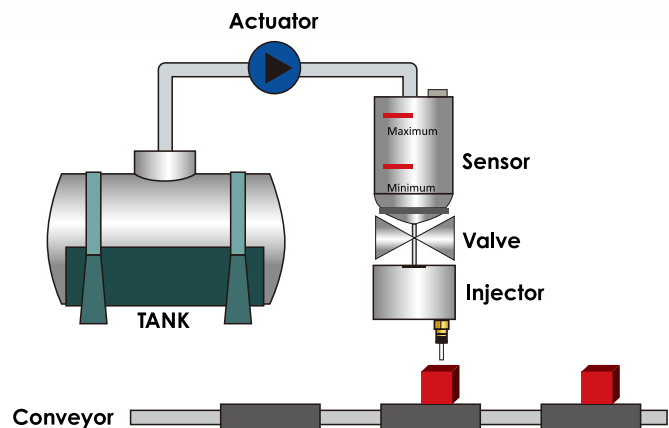
② Proximity Switches

④ Breaker

Typical SG3 applications

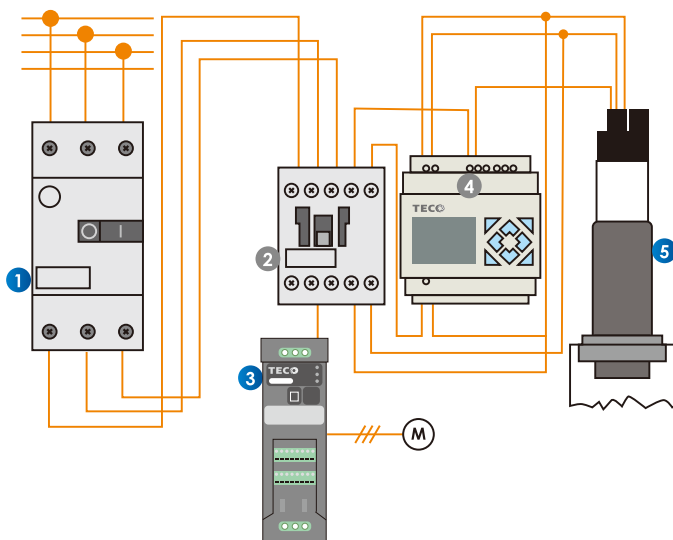
Application

- Process System
- Flow control
- Injector System Feeding system



Liquid filing and monitoring

- Fluid level detection by sensors.
- Programmed Process status monitoring and alarms on the SG3 display.
- Scheduled start/stop by RTC.
- PID control of processes.
- Process limit values can be altered using the buttons on the keypad.
- Remote control possibility using the communication features.



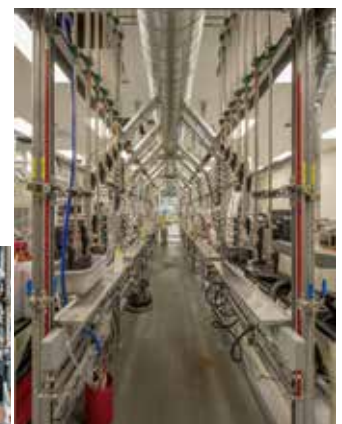
① Breaker

② Contactor

③ TECO S510

④ TECO SG3

⑤ Ultra Sonic Sensor



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Distributor



TECO Electric & Machinery Co., Ltd.

10F, No. 3-1, Park St., Nan-Kang, Taipei 115, Taiwan
TEL : 886-2-6615-9111 FAX : 886-2-6615-1033

<http://industrialproducts.teco.com.tw>

Specifications covered in this brochure may be subject to change without notice.



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